



Tap holes and ream  
5/8 bore after soldering

This design is provided to the live steam community by W. C. Shields free of charge and is not to be modified or sold for profit.

DRAWN	W. C. Shields		
COMMENTS:	TITLE:		
	Hand Pump Body		
MATERIAL	SIZE	DWG. NO.	REV
QUANTITY	<b>A</b>	7	
DO NOT SCALE DRAWING			SHEET 1 OF 1