



Make hollow pump handle to suit

Allow 0.003- 0.005 clearance between arm and handle to prevent binding

This design is provided to the live steam community by W. C. Shields free of charge and is not to be modified or sold for profit.

DRAWN	W. C. Shields					
COMMENTS:	Mill from solid block of brass, bronze or steel					
				TITLE: Pump Arm		
MATERIAL	Brass			SIZE	DWG. NO.	REV
QUANTITY	1			A		
DO NOT SCALE DRAWING						SHEET 1 OF 1