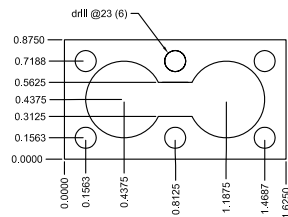
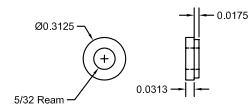


Cover Plate
1/16" Brass

Holes closest to corners
used to mount pump

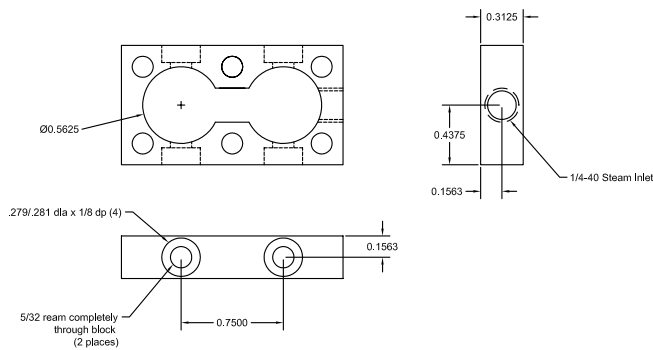


Steam Chest
Make 1 from brass 5/16 x 7/8

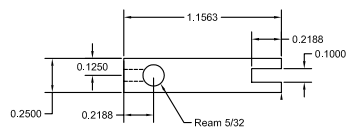


O-Ring Covers
Make 4 from brass

Soft solder to
steam chest



**Steam Chest showing port
and o-ring seal drilling**



Lever
Make 2
from Brass 1/8 x 1/4